

## FIRE RESISTANT TIMBER FIRE DOORS

Certificate number: IFCC 1511

Certificate only valid if verified on website – [www.ifccertification.com](http://www.ifccertification.com)

Issued by IFC Certification Ltd, part of the Kiwa UK Group

This is to certify that

### XL Joinery Limited

Holden Ing Way

Birstall

Batley

WF17 9AD

Tel: 01924 350501

Who fabricate the following timber fire doors and or doorsets:

### Own Design FD30, FD30S, FD60, FD60S.

at manufacturing sites GG01 & HH01, have satisfied the requirements of the SDP 01 Timber Fire Door scheme v3.8. This includes the testing of products to **BS476: Part 22: 1987 and BS476: Part 31:1983**, the inspection of their Factory Production Control continuing surveillance audits and testing of samples of products taken from production. The product specification and field of application to achieve from **30 minutes to 60 minutes integrity** are detailed on page 2 of this certificate.

Initial certification: 18 March 2020

Re-issued: 05 March 2025

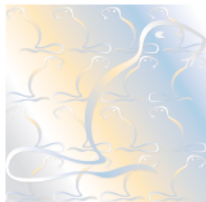
Valid to: 17 March 2030

Issue number: 5

David Mowatt  
Head of IFC Certification /  
Kiwa Group Limited

*This certificate consists of 2 pages.  
Publication of this certificate is permitted.*





The production of fire-resistant timber doorsets are manufactured in accordance with assessment/ test reports referenced within the following table:

Doorset Description	Fire Rating	Assessment/Test Report
Flush / Panelled	FD30	BMT/CNA/F14268
Panelled	FD30	WF 387293
Glazed	FD30	WF 387294
Panelled / Glazed	FD30	WF 396769
Panelled	FD60	WF 381911
Lorient LP1504, LP1504DS, LAS8001	Smoke (S)	WYC437200/01

Signed on behalf of Kiwa UK

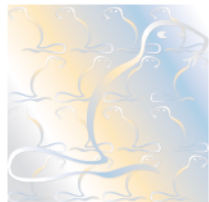
David Mowatt  
Head of IFC Certification /  
Kiwa Group Limited

The scope of the certification is limited to the details and parameters contained within these reports and all aspects of the specification and limitations defined therein must be satisfied.

\*Refer to Technical Note TN/25285/01 for comparison between BS EN 1634-3:2004 and BS 476-31.1:1983 testing, allowing smoke seals tested to BS EN 1634-3:2004 to be included within the scope of this certificate.

**It is the certificate holder's responsibility to ensure that the latest version/ revision of the above assessment reports are maintained as part of the audited FPC system.**

**Failure to comply with all specifications will invalidate the certification and may jeopardise the fire performance.**



## FIRE RESISTANT TIMBER FIRE DOORS

**Certificate number: IFCC 1689**

Certificate only valid if verified on website – [www.ifccertification.com](http://www.ifccertification.com)

Issued by IFC Certification Ltd, part of the Kiwa UK Group

This is to certify that

### **XL Joinery Limited**

**Holden Ing Way**

**Birstall**

**Batley**

**WF17 9AD**

Tel: 01924 350501

Who fabricate the following timber fire doors and or doorsets:

### **Own Design EI30, EI30Sa, EI60, EI60Sa.**

at manufacturing sites GG01 & HH01, have satisfied the requirements of the SDP 01 Timber Fire Door scheme v3.8. This includes the testing of products to **BS EN1634-1:2014+A1:2018 and BS EN1634-3:2004**, the inspection of their Factory Production Control continuing surveillance audits and testing of samples of products taken from production. The product specification and field of application to achieve from **30 minutes to 60 minutes integrity & insulation** are detailed on page 2 of this certificate.

Initial certification: 09 December 2021

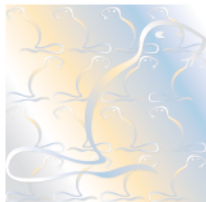
Revised: 07 October 2024

Valid to: 08 December 2026

Issue number: 3

David Mowatt  
Head of IFC Certification /  
Kiwa Group Limited

*This certificate consists of 2 pages.  
Publication of this certificate is permitted.*



The production of fire-resistant timber doorsets are manufactured in accordance with assessment/ test reports referenced within the following table:

Doorset Description	Fire Rating	Assessment/Test Report
Suffolk Oak	EI30	20/22153-571-1 M1
Suffolk Oak	EI60	20/22153-572-1 M1
Palermo	EI30	20/22153-1376-1 M2
Palermo	EI60	20/22153-1377-1 M2
Palermo	EI60	21/24155-1534
Lorient LP1504, LP1504DS, LAS8001	Smoke (Sa)	WYC437200/01

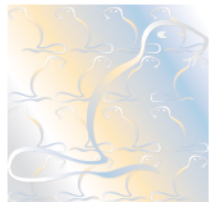
Signed on behalf of Kiwa UK

David Mowatt  
Head of IFC Certification /  
Kiwa Group Limited

The scope of the certification is limited to the details and parameters contained within these reports and all aspects of the specification and limitations defined therein must be satisfied.

**It is the certificate holder's responsibility to ensure that the latest version/ revision of the above assessment reports are maintained as part of the audited FPC system.**

**Failure to comply with all specifications will invalidate the certification and may jeopardise the fire performance.**



## ENHANCED SECURITY SINGLE DOORSETS

Certificate number: IFCC 9004

Certificate only valid if verified on website – [www.ifccertification.com](http://www.ifccertification.com)

Issued by IFC Certification Ltd, part of the Kiwa UK Group

This is to certify that

### XL Joinery Ltd

Holden Ing Way

Birstall

WF17 9AD

Tel: 01924 350501

Manufacturer of:

### SUFFOLK & PALERMO 44mm Timber Security Doorsets

has successfully completed the requirements of IFCC Enhanced Security Scheme SD Sec 01 v1.5. This includes the testing of products to **PAS 24: 2016**, **BS6375-2: 2009**, **BS6375-3: 2009+A1:2013**, the inspection of Factory Production Control and continuing surveillance audits and testing of samples of products taken from production.

CLASSIFICATION	
SECURITY	WEATHER
<b>PAS24</b> <b>D</b>	<b>BS6375-2,3</b> <b>Medium</b>

The product specifications and supporting test evidence to achieve this classification are detailed in the schedule: **IFCC9004/XL01**

Initial Certification: 05 August 2021

Revised: 05 March 2025

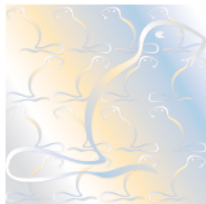
Valid to: 04 August 2026

Issue number: 3

David Mowatt  
Head of IFC Certification /  
Kiwa Group Limited

*This certificate consists of 2 pages.  
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# CERTIFICATE

1. This approval relates to the timber security single doorset in providing an enhanced security performance to PAS 24: 2016.
2. The doorsets are approved on the basis of:
  - a. Initial type testing reports listed in the schedules.
  - b. Audit testing as specified in IFCC Enhanced Security Scheme document IFCC SD Sec 01.
  - c. A design appraisal against SD Sec 01 if applicable.
  - d. Ongoing inspection and FPC audits carried out at the manufacturer's premises.
3. This approval is applicable to complete doorsets only.
4. This certification is designed to demonstrate compliance of the doorset specifically with the requirements of PAS: 24 and Secured By Design. If compliance is required with any other regulatory or guidance documents, then additional requirements may need to be taken into account.

**For the full specification of the product see the IFCC schedules which accompany this certificate.**

5. The doorsets must be mechanically fixed to the supporting wall construction as described in the manufacturers approved installation instructions as applicable.
6. Labels to the IFCC design referencing the IFCC Certificate IFCC 9004, PAS 24, applicable rating and manufacturers name, must be affixed to each doorset in the specified position.

Additional information

If you require additional information regarding the certification of this doorset it can be obtained by contacting IFC Certification Ltd.

Signed on behalf of Kiwa UK



David Mowatt  
Head of IFC Certification /  
Kiwa Group Limited