



FIRE RESISTANT TIMBER DOOR SCHEME

Certificate number: IFCC 1689

Certificate only valid if verified on website - www.ifccertification.com

This is a product certificate to certify that

XL Joinery Limited

Holden Ing Way, Birstall,
Batley,
WF17 9AD

Tel: 01924 350501

Who fabricate the following timber fire doors and or doorsets:

Own Design EI30 & EI30Sa
Own Design EI60 & EI60Sa

have satisfied the requirements of the SDP01 Fire Resistant Timber Door scheme. This includes the testing of products to EN1634-1 the inspection of Factory Production Control and continuing surveillance audits and testing of samples of products taken from production. The product specification and field of application to achieve from 30 minutes to 60 minutes integrity & insulation are detailed on page 2 of this certificate.

Manufacturing sites: GG01, HH01



Initial certification: 09 December 2021

Revised: 02 March 2022

Valid to: 08 December 2026

Issue status: 2

Ian Woodhouse
Director of Certification



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IFC Certification Ltd

20 Park Street, Princes Risborough, Buckinghamshire. England HP27 9AH

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Registered No: 4777898 England

The certificate and schedule are held in force by regular annual surveillance visits by IFC Certification and the reader or user should contact IFC Certification to validate its status. This certificate remains the property of IFC Certification and must be returned to them on demand.

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Certificate number: IFCC 1689

The production of fire resistant timber doorsets are manufactured in accordance with assessment/ test reports referenced within the following table:

Doorset Description	Fire Rating	Assessment/ Test Report
Suffolk Oak	EI30, EI30Sa	20/22153-571-1
Suffolk Oak	EI60, EI60Sa	20/22153-572-1
Palermo	EI30, EI30Sa	20/22153-1376-1 M1
Palermo	EI60, EI60Sa	21/24155-1534

The scope of the certification is limited to the details and parameters contained within these reports and all aspects of the specification and limitations defined therein must be satisfied.

It is the certificate holder’s responsibility to ensure that the latest version/ revision of the above assessment reports are maintained as part of the audited FPC system.

Failure to comply with all specifications will invalidate the certification and may jeopardise the fire performance.



FIRE RESISTANT TIMBER DOOR SCHEME

Certificate number: IFCC 1511

Certificate only valid if verified on website - www.ifccertification.com

This is a product certificate to certify that

XL Joinery Limited

Holden Ing Way, Birstall,
Batley,
WF17 9AD

Tel: 01924 350501

Who fabricate the following timber fire doors and or doorsets:

Own Design FD30 & FD30S
Own Design FD60 & FD60S

have satisfied the requirements of the SDP01 Fire resistant Timber Door scheme. This includes the testing of products to **BS476: Part 22 & BS476: Part 31**, the inspection of Factory Production Control and continuing surveillance audits and testing of samples of products taken from production. The product specification and field of application to achieve up to **60 minutes integrity** are detailed on page 2 of this certificate.

Manufacturing sites: GG01, HH01



Initial certification: 18 March 2020

Revised: 07 December 2021

Valid to: 17 March 2025

Issue status: 3



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Certificate number: IFCC 1511

The production of fire resistant timber doorsets are manufactured in accordance with assessment/ test reports referenced within the following table:

Doorset Description	Fire Rating	Assessment/ Test Report
Flush & Panelled	FD30	BMT/CAN/F14268
Panelled	FD30	WF 387293
Glazed	FD30	WF 369769
Unglazed	FD60	WF 381911

The scope of the certification is limited to the details and parameters contained within these reports and all aspects of the specification and limitations defined therein must be satisfied.

It is the certificate holder’s responsibility to ensure that the latest version/ revision of the above assessment reports are maintained as part of the audited FPC system.

Failure to comply with all specifications will invalidate the certification and may jeopardise the fire performance.

The certificate and schedule are held in force by regular annual surveillance visits by IFC Certification and the reader or user should contact IFC Certification to validate its status. This certificate remains the property of IFC Certification and must be returned to them on demand.



ENHANCED SECURITY SINGLE DOORSETS

Certificate number: IFCC 9004

Certificate only valid if verified on website – www.ifccertification.com

Issued by IFC Certification Ltd, part of the Kiwa UK Group

This is to certify that

XL Joinery Ltd

Holden Ing Way

Birstall

WF17 9AD

Tel: (01924) 350501

Manufacturer of:

SUFFOLK & PALERMO 44mm Timber Security Doorsets

has successfully completed the requirements of IFCC Enhanced Security Scheme SDSec 01. This includes the testing of products to PAS 24: 2016, the inspection of Factory Production Control and continuing surveillance audits and testing of samples of products taken from production.

CLASSIFICATION	
SECURITY	WEATHER
PAS24	BS6375-2,3
D	Medium

The product specifications and supporting test evidence to achieve this classification are detailed in the schedule: **IFCC9004/XL01**

Initial Certification: 05 August 2021

Revised: 15 April 2024

Valid to: 04 August 2026

Issue number: 2

David Mowatt
Head of IFC Certification /
Kiwa Group Limited

*This certificate consists of 2 pages.
Publication of this certificate is permitted.*

1. This approval relates to the timber security single doorset in providing an enhanced security performance to PAS 24: 2016.
2. The doorsets are approved on the basis of:
 - a. Initial type testing reports listed in the schedules.
 - b. Audit testing as specified in IFCC Enhanced Security Scheme document IFCC SDSec 01.
 - c. A design appraisal against SDSec 01 if applicable.
 - d. Ongoing inspection and FPC audits carried out at the manufacturer's premises.
3. This approval is applicable to complete doorsets only.
4. This certification is designed to demonstrate compliance of the doorset specifically with the requirements of PAS: 24 and Secured By Design. If compliance is required with any other regulatory or guidance documents then additional requirements may need to be taken into account.

For the full specification of the product see the IFCC schedules which accompany this certificate.

5. The doorsets must be mechanically fixed to the supporting wall construction as described in the manufacturers approved installation instructions as applicable.
6. Labels to the IFCC design referencing the IFCC Certificate IFCC 9004, PAS 24, applicable rating and manufacturers name, must be affixed to each doorset in the specified position.

Additional information

If you require additional information regarding the certification of this doorset it can be obtained by contacting IFC Certification Ltd.

Signed on behalf of Kiwa UK



David Mowatt
Head of IFC Certification /
Kiwa Group Limited

CERTIFICATE