



Mode by XL.

Look great. Feel great. Stay great.

# Mode by XL.

Perfect for modern life, our Mode range of high performance laminates offers maximum style and superb functionality with minimum cost.



Umber Grey Forli with Matt Black Sesia handle.

# Stylish yet practical.

Our Mode laminates offer a premium look. They have been specially designed to be versatile and resilient. Whether it is keeping muddy paws and sticky fingers at bay or creating a look to impress any visitors, they have superb features ensuring they look great, feel great and stay great.



Uniform finish.



Easy to maintain.



Pre-Finished.



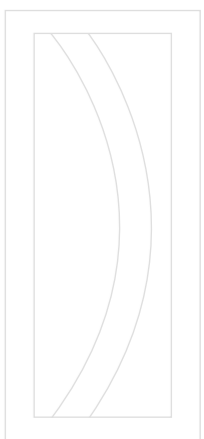
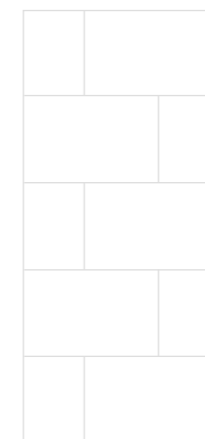
Scratch resistant.



UV light stable.



Ultra hygienic.



Umber Grey.

# Look great.

Unify your home with seamless colour and finish that exudes visual beauty and style. With a soothing grey palette covering light to dark grey, you can keep up to date with the latest door trends when designing your dream home.



White Grey Salerno with Matt Black Livenza handle.

# Feel great.

A next-generation 3D texture makes our laminates feel like real wood grain. The luxurious look coupled with a realistic feel, radiates splendour and premium quality.



White Grey Forli with Matt Black Livenza handle.

# Stay great.

Resistant to scratching, resistant to stains and resistant to the wear of UV light. Highly durable, our laminates will withstand the stresses of everyday life. Suited to contemporary living, they are easy to clean without the risk of damage.




# Our Mode door colours.

Our grey hues will help exude effortless elegance across minimalist and modern interiors. Choose from dark Umber Grey or a brilliant White Grey depending on your preferred ambience.

## UMBER GREY




Create an alluring aura with Umber Grey. Charcoal in colour, with warm tones running throughout and complimentary matt inlays, Umber Grey has a distinct identity. A consistent and natural dark grey wood look, offering a striking feature for any interior. Perfectly pair with dark panelling or charmingly contrast with clean white frames.

 To treat the Umber Grey door edges after trimming, use **RAL 7022** to colour match the decorative grooves.

## WHITE GREY



Celebrate your dream home with White Grey. A deluxe grey tone that will elevate your property to understated luxury. Lighter matt toned inlays act as a delicate feature, offering effortless sophistication and cool elegance. Couple with complementing frames and architrave, hand finished and stained by our in house colour team.

 To treat the White Grey door edges after trimming, use **RAL 7030** to colour match the decorative grooves.

# Our Mode door styles.

Affordable luxury, we have curated our pre-finished wood effect laminates in Forli, Ravenna, Palermo and Salerno door designs. Glass and fire door versions are available across the ranges. Whatever door solution you may require, our laminates are available across a wide range of systems. Are doors are suitable for:

-  Doorsets
-  Pocket doors
-  Room dividers
-  Wardrobe system

## Installation.

Our laminates arrive ready to hang. Three hinges should be used to hang all doors to prevent warping or bowing. Latches and locks should not be fitted adjacent to door mid-rails where the joint may be compromised. All hardware screw holes should be pre-drilled to prevent splitting of the timber.

| Door Type | Door Style                       | Trimming allowance from each edge | Maximum trimming allowance overall |
|-----------|----------------------------------|-----------------------------------|------------------------------------|
| Panelled  | Salerno, Forli, Palermo, Ravenna | 6mm                               | 12mm                               |
| Glazed    | Salerno, Forli, Palermo, Ravenna | 6mm                               | 12mm                               |
| Fire Door | Salerno, Forli, Palermo          | 5mm                               | 10mm                               |

## Finishing.

Our laminates will arrive almost ready to hang but any bare timber areas caused by trimming and hardware fitting, need to be adequately treated before the final fitting of the door.

Any unfinished areas will require a light sanding prior to finishing using a fine grade sandpaper, (grit number 240 or 320).

## Maintenance.

To keep your doors looking clean and fresh, simply wipe down the face of the door with a damp cloth.



# Forli.

Feel at home with the Forli, a door that conforms to modern living. With clean vertical lines, effortlessly contrasting the laminate wood effect grain, this door will run seamlessly throughout any contemporary home. Matching glazed doors and fire doors are available to ensure a consistent look, regardless of the door application.

## UMBER GREY



### Forli

#### Umber Grey | Laminate

| Code            | Size                    |
|-----------------|-------------------------|
| LUMBFOR24       | 1981 x 610 x 35mm (24") |
| LUMBFOR27       | 1981 x 686 x 35mm (27") |
| LUMBFOR30       | 1981 x 762 x 35mm (30") |
| LUMBFOR33       | 1981 x 838 x 35mm (33") |
| LUMBFOR726      | 2040 x 726 x 40mm       |
| LUMBFOR826      | 2040 x 826 x 40mm       |
| 🔥 LUMBFOR30-FD  | 1981 x 762 x 44mm (30") |
| 🔥 LUMBFOR33-FD  | 1981 x 838 x 44mm (33") |
| 🔥 LUMBFOR726-FD | 2040 x 726 x 44mm       |
| 🔥 LUMBFOR826-FD | 2040 x 826 x 44mm       |



### Forli with Clear Glass

#### Umber Grey | Laminate

| Code        | Size                    |
|-------------|-------------------------|
| LUMBGFOR24  | 1981 x 610 x 35mm (24") |
| LUMBGFOR27  | 1981 x 686 x 35mm (27") |
| LUMBGFOR30  | 1981 x 762 x 35mm (30") |
| LUMBGFOR33  | 1981 x 838 x 35mm (33") |
| LUMBGFOR726 | 2040 x 726 x 40mm       |
| LUMBGFOR826 | 2040 x 826 x 40mm       |

# Ravenna.

The XL Joinery Ravenna elevates the functional to the beautiful. A design like no other and a real show piece. The creatively crafted vertical and horizontal grain in the laminate make for a sensational and unique appearance. The glazed Ravenna boasts a large glass panel, optimising sunlight across your property.

## UMBER GREY



### Ravenna

#### Umber Grey | Laminate

| Code            | Size                    |
|-----------------|-------------------------|
| LUMBRAV24       | 1981 x 610 x 35mm (24") |
| LUMBRAV27       | 1981 x 686 x 35mm (27") |
| LUMBRAV30       | 1981 x 762 x 35mm (30") |
| LUMBRAV33       | 1981 x 838 x 35mm (33") |
| LUMBRAV726      | 2040 x 726 x 40mm       |
| LUMBRAV826      | 2040 x 826 x 40mm       |
| 🔥 LUMBRAV30-FD  | 1981 x 762 x 44mm (30") |
| 🔥 LUMBRAV33-FD  | 1981 x 838 x 44mm (33") |
| 🔥 LUMBRAV726-FD | 2040 x 726 x 44mm       |
| 🔥 LUMBRAV826-FD | 2040 x 826 x 44mm       |



### Ravenna with Clear Glass

#### Umber Grey | Laminate

| Code        | Size                    |
|-------------|-------------------------|
| LUMBGRAV24  | 1981 x 610 x 35mm (24") |
| LUMBGRAV27  | 1981 x 686 x 35mm (27") |
| LUMBGRAV30  | 1981 x 762 x 35mm (30") |
| LUMBGRAV33  | 1981 x 838 x 35mm (33") |
| LUMBGRAV726 | 2040 x 726 x 40mm       |
| LUMBGRAV826 | 2040 x 826 x 40mm       |

## WHITE GREY



### Forli

#### White Grey | Laminate

| Code           | Size                    |
|----------------|-------------------------|
| LWGFOR24       | 1981 x 610 x 35mm (24") |
| LWGFOR27       | 1981 x 686 x 35mm (27") |
| LWGFOR30       | 1981 x 762 x 35mm (30") |
| LWGFOR33       | 1981 x 838 x 35mm (33") |
| LWGFOR726      | 2040 x 726 x 40mm       |
| LWGFOR826      | 2040 x 826 x 40mm       |
| 🔥 LWGFOR30-FD  | 1981 x 762 x 44mm (30") |
| 🔥 LWGFOR33-FD  | 1981 x 838 x 44mm (33") |
| 🔥 LWGFOR726-FD | 2040 x 726 x 44mm       |
| 🔥 LWGFOR826-FD | 2040 x 826 x 44mm       |



### Forli with Clear Glass

#### White Grey | Laminate

| Code       | Size                    |
|------------|-------------------------|
| LWGGFOR24  | 1981 x 610 x 35mm (24") |
| LWGGFOR27  | 1981 x 686 x 35mm (27") |
| LWGGFOR30  | 1981 x 762 x 35mm (30") |
| LWGGFOR33  | 1981 x 838 x 35mm (33") |
| LWGGFOR726 | 2040 x 726 x 40mm       |
| LWGGFOR826 | 2040 x 826 x 40mm       |

## WHITE GREY



### Ravenna

#### White Grey | Laminate

| Code           | Size                    |
|----------------|-------------------------|
| LWGRAV24       | 1981 x 610 x 35mm (24") |
| LWGRAV27       | 1981 x 686 x 35mm (27") |
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### Ravenna with Clear Glass

#### White Grey | Laminate

| Code       | Size                    |
|------------|-------------------------|
| LWGGRAV24  | 1981 x 610 x 35mm (24") |
| LWGGRAV27  | 1981 x 686 x 35mm (27") |
| LWGGRAV30  | 1981 x 762 x 35mm (30") |
| LWGGRAV33  | 1981 x 838 x 35mm (33") |
| LWGGRAV726 | 2040 x 726 x 40mm       |
| LWGGRAV826 | 2040 x 826 x 40mm       |

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# Palermo.

The contemporary Palermo design will undoubtedly impress. The combination of vertical and horizontal grooves make for a sensational interior door. The glazed Palermo allows for an element of open plan living, without compromising on privacy and the fire door versions complete the full suite.

## UMBER GREY



### Palermo

#### Umber Grey | Laminate

| Code            | Size                    |
|-----------------|-------------------------|
| LUMBPAL24       | 1981 x 610 x 35mm (24") |
| LUMBPAL27       | 1981 x 686 x 35mm (27") |
| LUMBPAL30       | 1981 x 762 x 35mm (30") |
| LUMBPAL33       | 1981 x 838 x 35mm (33") |
| LUMBPAL726      | 2040 x 726 x 40mm       |
| LUMBPAL826      | 2040 x 826 x 40mm       |
| 🔥 LUMBPAL30-FD  | 1981 x 762 x 44mm (30") |
| 🔥 LUMBPAL33-FD  | 1981 x 838 x 44mm (33") |
| 🔥 LUMBPAL726-FD | 2040 x 726 x 44mm       |
| 🔥 LUMBPAL826-FD | 2040 x 826 x 44mm       |



### Palermo with Clear Glass

#### Umber Grey | Laminate

| Code        | Size                    |
|-------------|-------------------------|
| LUMBGPAL24  | 1981 x 610 x 35mm (24") |
| LUMBGPAL27  | 1981 x 686 x 35mm (27") |
| LUMBGPAL30  | 1981 x 762 x 35mm (30") |
| LUMBGPAL33  | 1981 x 838 x 35mm (33") |
| LUMBGPAL726 | 2040 x 726 x 40mm       |
| LUMBGPAL826 | 2040 x 826 x 40mm       |

# Salerno.

Break the mould with the Salerno. This decorative door design, with deep curved grooves, offers an exquisite aesthetic. With a beautiful finish to match, the Salerno laminate gives the appearance of real wood and provides a sturdy and hard wearing performance. Complementing fire and glazed doors are available across the range.

## UMBER GREY



### Salerno

#### Umber Grey | Laminate

| Code            | Size                    |
|-----------------|-------------------------|
| LUMBSAL24       | 1981 x 610 x 35mm (24") |
| LUMBSAL27       | 1981 x 686 x 35mm (27") |
| LUMBSAL30       | 1981 x 762 x 35mm (30") |
| LUMBSAL33       | 1981 x 838 x 35mm (33") |
| LUMBSAL726      | 2040 x 726 x 40mm       |
| LUMBSAL826      | 2040 x 826 x 40mm       |
| 🔥 LUMBSAL30-FD  | 1981 x 762 x 44mm (30") |
| 🔥 LUMBSAL33-FD  | 1981 x 838 x 44mm (33") |
| 🔥 LUMBSAL726-FD | 2040 x 726 x 44mm       |
| 🔥 LUMBSAL826-FD | 2040 x 826 x 44mm       |



### Salerno with Clear Glass

#### Umber Grey | Laminate

| Code        | Size                    |
|-------------|-------------------------|
| LUMBGSAL24  | 1981 x 610 x 35mm (24") |
| LUMBGSAL27  | 1981 x 686 x 35mm (27") |
| LUMBGSAL30  | 1981 x 762 x 35mm (30") |
| LUMBGSAL33  | 1981 x 838 x 35mm (33") |
| LUMBGSAL726 | 2040 x 726 x 40mm       |
| LUMBGSAL826 | 2040 x 826 x 40mm       |

## WHITE GREY



### Palermo

#### White Grey | Laminate

| Code           | Size                    |
|----------------|-------------------------|
| LWGPAL24       | 1981 x 610 x 35mm (24") |
| LWGPAL27       | 1981 x 686 x 35mm (27") |
| LWGPAL30       | 1981 x 762 x 35mm (30") |
| LWGPAL33       | 1981 x 838 x 35mm (33") |
| LWGPAL726      | 2040 x 726 x 40mm       |
| LWGPAL826      | 2040 x 826 x 40mm       |
| 🔥 LWGPAL30-FD  | 1981 x 762 x 44mm (30") |
| 🔥 LWGPAL33-FD  | 1981 x 838 x 44mm (33") |
| 🔥 LWGPAL726-FD | 2040 x 726 x 44mm       |
| 🔥 LWGPAL826-FD | 2040 x 826 x 44mm       |



### Palermo with Clear Glass

#### White Grey | Laminate

| Code       | Size                    |
|------------|-------------------------|
| LWGGPAL24  | 1981 x 610 x 35mm (24") |
| LWGGPAL27  | 1981 x 686 x 35mm (27") |
| LWGGPAL30  | 1981 x 762 x 35mm (30") |
| LWGGPAL33  | 1981 x 838 x 35mm (33") |
| LWGGPAL726 | 2040 x 726 x 40mm       |
| LWGGPAL826 | 2040 x 826 x 40mm       |

## WHITE GREY



### Salerno

#### White Grey | Laminate

| Code           | Size                    |
|----------------|-------------------------|
| LWGSAL24       | 1981 x 610 x 35mm (24") |
| LWGSAL27       | 1981 x 686 x 35mm (27") |
| LWGSAL30       | 1981 x 762 x 35mm (30") |
| LWGSAL33       | 1981 x 838 x 35mm (33") |
| LWGSAL726      | 2040 x 726 x 40mm       |
| LWGSAL826      | 2040 x 826 x 40mm       |
| 🔥 LWGSAL30-FD  | 1981 x 762 x 44mm (30") |
| 🔥 LWGSAL33-FD  | 1981 x 838 x 44mm (33") |
| 🔥 LWGSAL726-FD | 2040 x 726 x 44mm       |
| 🔥 LWGSAL826-FD | 2040 x 826 x 44mm       |



### Salerno with Clear Glass

#### White Grey | Laminate

| Code       | Size                    |
|------------|-------------------------|
| LWGGGAL24  | 1981 x 610 x 35mm (24") |
| LWGGGAL27  | 1981 x 686 x 35mm (27") |
| LWGGGAL30  | 1981 x 762 x 35mm (30") |
| LWGGGAL33  | 1981 x 838 x 35mm (33") |
| LWGGGAL726 | 2040 x 726 x 40mm       |
| LWGGGAL826 | 2040 x 826 x 40mm       |

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Contact us

**E. [enquires@xljoinery.co.uk](mailto:enquires@xljoinery.co.uk)**

**T. 01924 350500**

XL Joinery Limited  
Holden Ing Way  
Birstall  
West Yorkshire  
WF17 9AD

Technical Helpline: 07000 785571

[www.xljoinery.co.uk](http://www.xljoinery.co.uk)

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